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EUROPEAN PATENT APPLICATION

⑰ Application number: 85830239.1

⑤① Int. Cl.: **B 60 K 5/10**

⑱ Date of filing: 24.09.85

③① Priority: 01.10.84 IT 5387784 U

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④③ Date of publication of application: 16.04.86
Bulletin 86/16

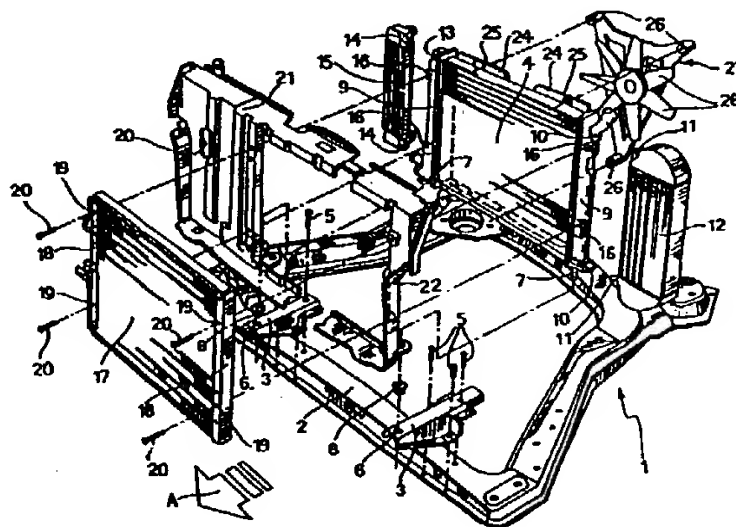
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⑥④ Designated Contracting States: DE FR GB SE

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⑤④ **Motor vehicle including a preassembled subassembly formed by the power unit and a series of components of the systems of the vehicle.**

⑤⑦ The radiator (4) of the engine cooling system is fixed to a sub-frame (1) supported by the vehicle body and carrying the power unit. Further members of the motor vehicle systems are supported by the structure of the radiator (4).



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Motor vehicle including a preassembled subassembly formed by the power unit and a series of components of the systems of the vehicle.

The present invention concerns motor vehicles, particularly of the type comprising a body, a power unit, a sub-frame supported by the body and carrying the power unit, and a series of
5 members forming parts of the systems of the motor vehicle, among which is the radiator of the engine cooling system.

In this specification and in the following claims, the expression "systems of the motor
10 vehicle" is used to mean the various systems with which the motor vehicle is provided, such as, for example, the engine cooling system, the system for cooling the engine lubricating oil, the air-conditioning system for the
15 passenger compartment of the motor vehicle, the engine supercharging system.

According to a technique already used by the Applicants, the power unit, that is, the engine together with the transmission (including the gearbox
20 and, in the case of a motor vehicle with front-wheel drive, the front differential), is mounted separately on the sub-frame, after which the sub-assembly made up of the sub-frame and the power unit is installed in the body of the motor vehicle.
25 Clearly, this technique allows the power unit to be assembled much more easily in that its assembly is not impeded by the presence of the body. At the same time, it is also possible to provide for automatic installation of the subassembly.
30 in the body of the vehicle.

According to the aforesaid prior art, the various components of the systems of the motor vehicle, such as, for example, the radiator of the engine cooling system, the heat exchanger for cooling
5 the lubricating oil of the engine, the engine fan, the condensor of the air-conditioning system, etc., are installed in the body after the latter has received the subassembly made up of the power unit and sub-frame.

10 It is clear that, in order to allow even easier and quicker assembly of the various parts of the motor vehicle, it would be desirable for the members forming parts of the various systems of the motor vehicle also to be assembled on the
15 sub-frame before it is fitted into the body, so as to constitute a single subassembly which can be fixed within the body of the motor vehicle in a single operation.

The object of the present invention is to provide
20 a motor vehicle of the type specified above, which has a configuration and arrangement of parts such as to permit the said members of the systems of the motor vehicle to be preassembled on the sub-frame in a particularly easy, quick and prac-
25 tical manner.

The main characteristic of the invention lies in the fact that the radiator of the cooling system is fixed onto the sub-frame, and in that

the remaining members of the motor vehicle systems are supported by the structure of the radiator.

According to a further characteristic, the
5 sub-frame has a frame structure including a front cross member carrying the radiator of the engine cooling system, and the radiator has a pair of end manifolds each having a body with brackets or bosses for the fixing of the
10 said members forming parts of the motor vehicle systems.

Further characteristics and advantages of the present invention will emerge from the description which follows with reference to
15 the appended drawings, supplied purely by way of non-limiting example, in which:

Figure 1 is a side elevational view of a subassembly of a motor vehicle, made up of a sub-frame, power unit, and various members of the
20 systems of the motor vehicle,

Figure 2 is an exploded perspective view of the subassembly illustrated in Figure 1, and

Figure 3 is a sectional view of a detail of Figure 1, on an enlarged scale.

25 Reference numeral 1 indicates a sub-frame of pressed sheet metal on which the power unit 2 and various members of the motor vehicle systems are assembled so as to constitute a subassembly

which is then installed in the body of the motor vehicle (indicated schematically S in Figure 1) in a single operation.

The sub-frame 1 has a front cross member 2
5 (with reference to the direction of travel of the motor vehicle, indicated by the arrow A in Figure 2) onto which are screwed two brackets 3 for supporting the radiator 4 of the engine cooling system. Each bracket 3 is screwed onto
10 the front cross member 2 of the frame 1 by screws 5 and has, in correspondence with its front end which projects in a cantilever fashion from the cross member 2, a hole 6 engaged by a corresponding pin 7 at the lower end of
15 the radiator 4, with the interposition of a rubber bush 8.

According to the present invention, the radiator 4 of the engine cooling system is used as a
support element for the other members of the
20 various systems of the motor vehicle. More particularly, the radiator 4 has two end manifolds 9 whose bodies are provided with brackets or bosses for the fixing of the aforesaid members.

25 Referring to the example illustrated in the drawings, one of the two end manifolds 9 of the radiator 4 has bosses 10 for the fixing of

attachment brackets 11 provided on a heat
exchange 12 which forms part of the supercharging
system of the engine. Clearly, this component
is present only in the case in which the
5 motor vehicle is provided with an engine of
the supercharged type.

Similarly, the other end manifold 9 of the
radiator 4 is provided with bosses 13 (only one
of which can be seen in Figure 2) for the
10 fixing of attachment brackets 14 which form
part of a heat exchanger 15 for cooling the
lubricating oil of the engine.

The two end manifolds 9 are also provided with
four bosses 16 for the fixing, directly in
15 front of the radiator, of a condensor 17 which
forms part of the conditioning system for the
air fed into the passenger compartment of
the motor vehicle. To this end, the condensor
is provided with end heads 18 having holes 19
20 for the fixing screws 20.

These fixing screws 20 can also be used to
fix a partition 21, having openings 22, 23 for
conveying the cooling air through the radiator 4
and the heat exchange 15, to the radiator 4 in
25 a position between the latter and the condensor 17.

Finally, the radiator 4 has brackets 24 with
holes 25 for fixing attachment appendages 26

provided on a structure 27 which supports rotatably the electric cooling fan 28 for the radiator.

5 It is clear that the radiator structure can be prearranged to support directly one or more of the afore-mentioned members, so that the radiator can be used on different models of motor vehicle and be adapted to different specific requirements.

10 It is also evident that, by virtue of the particular structure and arrangement described above, it is possible to assemble quickly and easily the subassembly consisting of the sub-frame, the power unit and the various members
15 of the motor vehicle systems, and then proceed to install the subassembly in the body. Before installation in the body, the various components of the systems are joined together by couplings and hoses.

CLAIMS

1. Motor vehicle, including
a body (S),
a power unit (2),
a sub-frame (1) supported by the body (S) and
5 carrying the power unit (2),
a series of members (4, 12, 15, 17, 21, 27)
forming parts of the systems of the motor vehicle,
among which is the radiator (4) of the engine
cooling system,
10 characterised in that the radiator (4) of the
engine cooling system is fixed to the sub-frame
(1) and the remaining members of the motor
vehicle systems are supported by the structure
of the radiator (4).
- 15 2. Motor vehicle according to Claim 1,
characterised in that the sub-frame (1) has a
frame structure including a front cross member (2)
carrying the radiator (4) of the engine cooling
system, and in that the radiator (4) has a pair
20 of end manifolds (9) each having a body with
brackets or bosses for the fixing a series of
the said members forming parts of the motor
vehicle systems.
- 25 3. Motor vehicle according to Claim 2, characterised
in that one of the end manifolds (9) of the
raidator (4) is provided with brackets or bosses
for the fixing of a heat exchanger (15) for
cooling the lubricating oil of the engine to one
side of the radiator (4).

4. Motor vehicle according to Claim 2,
characterised in that one of the end manifolds
(9) of the radiator (4) is provided with
brackets or bosses (16) for the fixing of a
5 heat exchanger (12) for the supercharging air
of the engine to one side of the radiator (4).

5. Motor vehicle according to Claim 2,
characterised in that the end manifolds (9)
of the radiator (4) are provided with brackets
10 or bosses (16) for fixing a condensor (17),
which forms part of the air-conditioning system
of the motor vehicle directly in front of the
radiator (4).

6. Motor vehicle according to Claim 2,
15 characterised in that the end manifolds (9)
of the radiator (4) are provided with brackets
or bosses (16) for fixing a partition for
conveying the cooling air towards the radiator (4)
directly in front of the radiator (4).

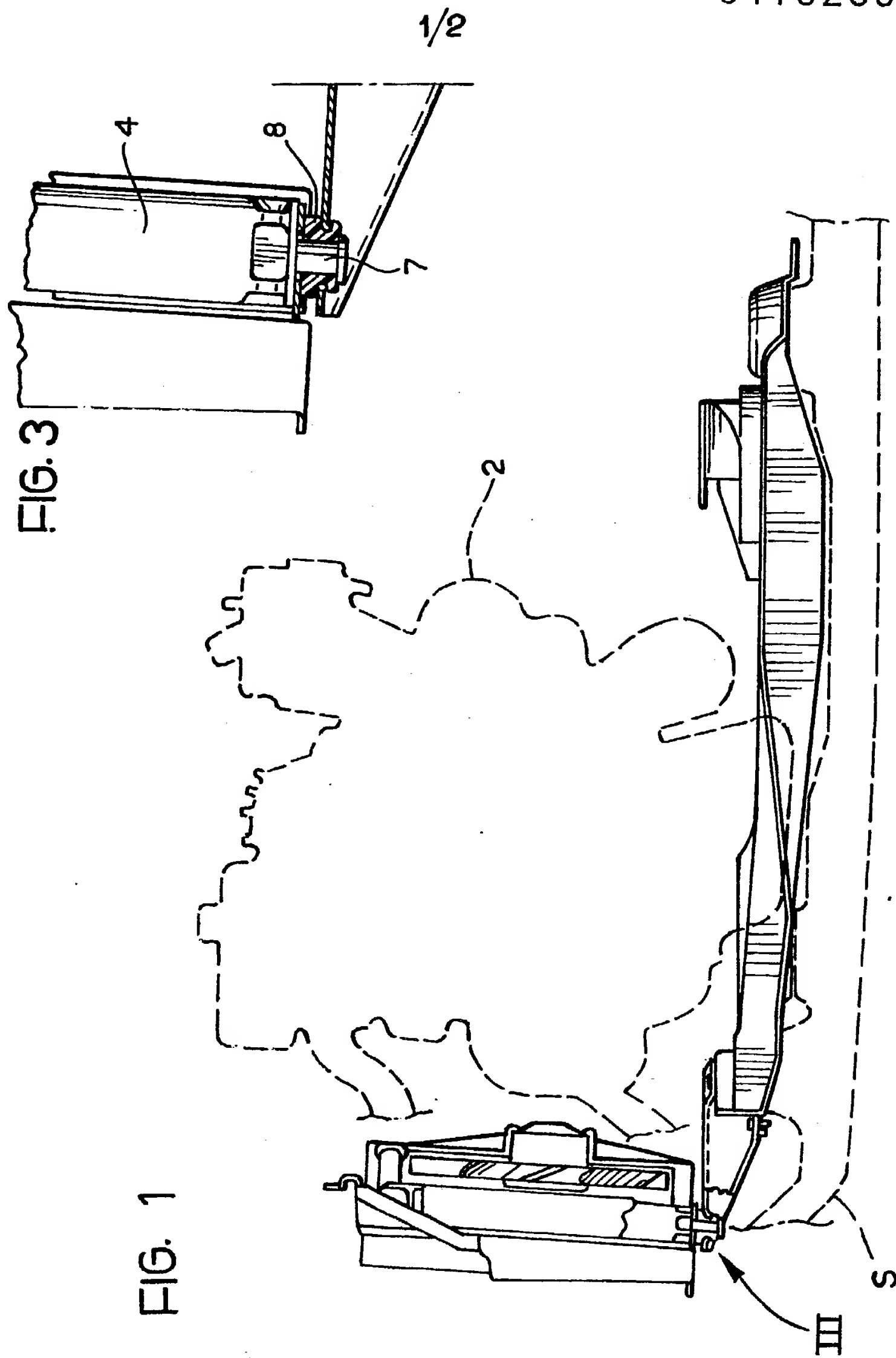
20 7. Motor vehicle according to Claim 2,
characterised in that the radiator (4) is
provided with brackets or bosses (25) for the
fixing of a structure (27) for supporting the
cooling fan (28) of the radiator.

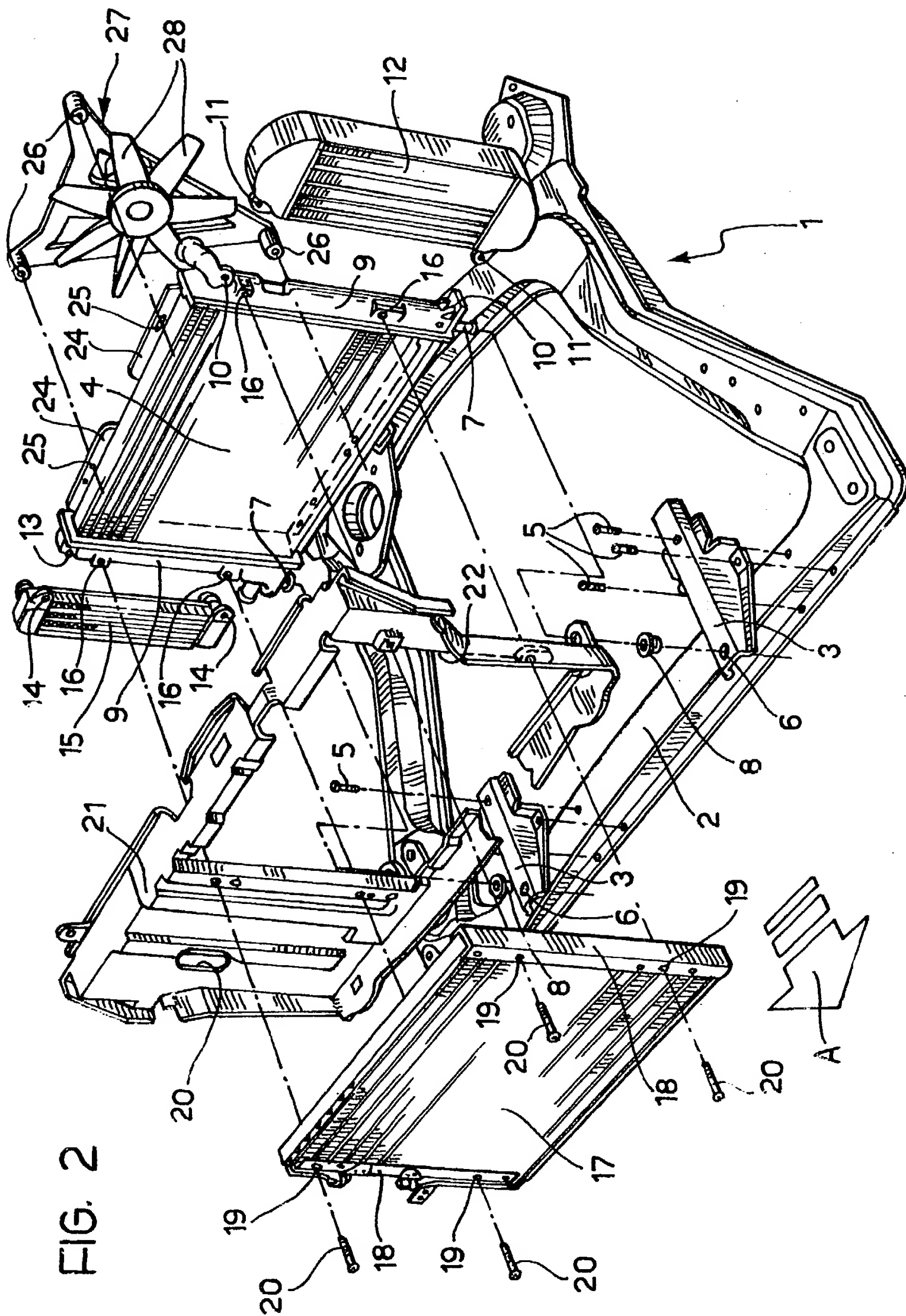
25 8. Motor vehicle according to Claim 2,
characterised in that the front cross member (2)
of the sub-frame (1) is provided with support

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brackets (3) having front ends projecting in
a cantilever fashion from the front cross member
(2) and each having a hole (6) engaged by a
corresponding lower pin (7) of the radiator (4),
5 with the interposition of a rubber bush (8).







European Patent
Office

EUROPEAN SEARCH REPORT

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Application number

EP 85 83 0239

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	FR-A-2 219 870 (DAIMLER-BENZ) * Claims 1,8; figure 2 *	1,2	B 60 K 5/10
X	FR-A- 448 831 (LEGRAND) * Page 1, left-hand column, last paragraph *	1	
A	FR-A- 402 739 (RENAULT) * Whole document *	1	
A	FR-A- 937 256 (SOCIETE TECHNICO-COMMERCIALE DE CONSTRUCTIONS AUTOMOBILES) * Abstract; abstract b *	1	
A	FR-A- 970 222 (VAN DOORNE) * Figures 1,2 *	1	TECHNICAL FIELDS SEARCHED (Int. Cl.4)
The present search report has been drawn up for all claims			B 60 K B 62 D
Place of search THE HAGUE		Date of completion of the search 06-01-1986	Examiner SCHMITTER J.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	